

010616



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D350-616-011
Job Sheet 195894



Part No: D350-616-011

Job Qty: 1 pcs

Part Name: Full Emergency Litter



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 5/31/19

Job Tracking No:

Due Date: 7/2/19

Created By: Kimberley Guerin

Type: Stock

Description:

Note: DWG REV H IPP E 03.04.04 Reformat KJ/RF IPP Rev:F 08-12-10 rev.E as per dwg DD verified by:ec IPP
REV:G 13.05.21 AS PER DWG REV.G DD VERF:JLM IPP REV:H 16.04.19 NOW @ CHG007 DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
101	Small Fab - 1	1 pcs	7/2/19		0.00	0.65	Small Fab - 1		JUN 26 2019
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
105	QC 5	1 pcs	7/2/19		0.00	0.00	QC 5 - 10		JUN 28 2019
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
119	Packaging 1-1 - Pick Kit - B4B	1 pcs	7/2/19		0.00	0.00	Packaging 1 - 1 - B4B		JUN 28 2019
							Packaging 1 - 2 - B4B		
							Packaging 1 - 3 - B4B		
							Packaging 1 - 4 - B4B		
							Packaging 1 - 5 - B4B		
							Packaging 1 - 6 - B4B		

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				Packaging 1 - 7 - B4B					
				Packaging 1 - 8 - B4B					
				Packaging 1 - 9 - B4B					
				Packaging 1 - 10 - B4B					
				Packaging 1 - 11 - B4B					
				Packaging 1 - 12 - B4B					
				Packaging 1 - 13 - B4B					
				Packaging 1 - 14 - B4B					
				Packaging 1 - 15 - B4B					
				Packaging 1 - 16 - B4B					
				Packaging 1 - 17 - B4B					
				Packaging 1 - 18 - B4B					
				Packaging 1 - 19 - B4B					
				Packaging 1 - 20 - B4B					
				Packaging 1 - 21 - B4B					
				Packaging 1 - 22 - B4B					
				Packaging 1 - 23 - B4B					
				Packaging 1 - 24 - B4B					
				Packaging 1 - 25 - B4B					
				Packaging 1 - 26 - B4B					
				Packaging 1 - 27 - B4B					
				Packaging 1 - 28 - B4B					
				Packaging 1 - 29 - B4B					
				Packaging 1 - 30 - B4B					
				Packaging 1 - 31 - B4B					
				Packaging 1 - 32 - B4B					
				Packaging 1 - 33 - B4B					
				Packaging 1 - 34 - B4B					
				Packaging 1 - 35 - B4B					
				Packaging 1 - 36 - B4B					
				120 QC 4	1 pcs	7/2/19	0.00 0.00	QC 4 - 28	
								QC 4 - 58	
								QC 4 - 69	DAS
								QC 4 - 9	75
								QC 4 - 46	9-89
								QC 4 - 68	
QC 4 - 72	JUN 2 8 2019								
QC 4 - 74									
130 Packaging 3-1 - Stock - B4B	1 pcs	7/2/19	0.00 0.00	Packaging 3 - 1 - B4B					
				Packaging 3 - 2 - B4B					
				Packaging 3 - 3 - B4B					
				Packaging 3 - 4 - B4B	DAS				
				Packaging 3 - 5 - B4B	75				
				Packaging 3 - 6 - B4B	9-89				
				Packaging 3 - 7 - B4B					
				Packaging 3 - 8 - B4B	JUN 2 8 2019				
				Packaging 3 - 9 - B4B					
				Packaging 3 - 10 - B4B					
				Packaging 3 - 11 - B4B					
				Packaging 3 - 12 - B4B					
				Packaging 3 - 13 - B4B					
				Packaging 3 - 14 - B4B					
				Packaging 3 - 15 - B4B					
				Packaging 3 - 16 - B4B					
				Packaging 3 - 17 - B4B					
				Packaging 3 - 18 - B4B					
				Packaging 3 - 19 - B4B					
				Packaging 3 - 20 - B4B					
				Packaging 3 - 21 - B4B					
				Plex 5/31/19 1:42 PM Dart.Guerin.Kimberley					

				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
135 DC - 1 - B4B	1 pcs	7/2/19	0.00 0.00	DC - 1 - B4B	
				DC - 2 - B4B	
140 QC 21 - FG	1 pcs	7/2/19	0.00 0.00	QC 21 - FG - 21	
				QC 21 - FG - 70	
				QC 21 - SA - 53	

DAS
70
9-89

Part Op 101 - (Small Fab) 1- Assemble as per Dwg D2370 2- Transfer drill using D4812-041 as template and open to size 0.250"
 Descriptions: as per Dwg D2370 AND DT9935 DRILL JIG 3- Ensure fit of D4812-041 and remove for shipping ***D4812-041 MUST STAY WITH LITTER FRAME*** 4- Debur
 105 - (QC5- Inspect part completeness to step on W/O)
 119 - (Pick Kit)
 120 - (QC4- 100% Inspect kits for completeness)
 130 - Identify and pack for shipping as per PPP D350-616-011 Location: _____ PPP Rev: _____
 135 - (Document Control) Photocopy bluefile and create labels per PPP D350-616-011 CHG007
 140 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2370-1	Litter Frame Assembly	1 pcs (1 ea)	101-Small Fab - 1	5190283
D4812-041	Patient Stop Assembly	1 pcs (1 ea)	101-Small Fab - 1	5192361
D350-616-013	Deck Plate & Tie Down	1 pcs (1 ea)	119-Packaging 1-1 - Pick Kit - B4B	5194786

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
101-Small Fab - 1	D2370-1	1	4	0
	D4812-041	1	6	0
119-Packaging 1-1 - Pick Kit - B4B	D350-616-013	1	0	0

Part Specifications

Specifications could not be found.

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DART AEROSPACE LTD		Work Order:	
Description: Patient Stop		Part Number:	D4812-041
Inspection Dwg: D4812 Rev: B		Page 1 of 1	

INSPECTION SHEET

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
Ø0.191	+0.005/-0.001					
Ø0.250	+0.005/-0.001					
Ø1.06	+0.012/-0.001					
7.50	+/-0.030					
8.94	+/-0.030					
9.13	+/-0.030					
1.00	+/-0.030					
3.50	+/-0.030					
12.50	+/-0.030					
0.50	+/-0.030					
10.00	+/-0.030					
8.00	+/-0.030					
0.94	+/-0.030					
2.00	+/-0.030					
4.00	+/-0.030					
2.50	+/-0.030					
2.50	+/-0.030					
4.00	+/-0.030					
0.771	+/-0.010					
1.763	+/-0.010					
4.750	+/-0.010					
32.0	+/-0.100					
5.00	+/-0.030					
1.00	+/-0.030					

Measured by:		Checked by:		QC Inspector:	
Date:		Date:		Date:	

Engineering Approval: (If necessary)		Date:	
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Rev	Date	Change	Revised by	Approved
A	15.04.27	New Issue	KJ	
B	16.06.24	Dwg Rev updated	KJ	



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Container No: S194036



Part: D350-616-011

Job No: 195894

Serial No/Batch: S194036

Revision:

Inspector:

Exp Date:

Instructions: TC STC SH96-10 Issue 3, FAA-TC SR00405NY 13/06/21, EASA :
Date: 13/06/21

Change Record

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Part Number: D350-616-011

Description: EMERGENCY LITTER

[illegible]